



# SPRAY BUMPER PAINT

Technical Data Sheet No 813



VOC compliant with the regulations

Excellent Thermoplastic Acrylic Aerosol Paint

Suitable for plastic automotive parts (e.g. bumpers, decorative stripes, etc.)

Easy to use

## General Technical Description

2-3 passes

Dust free 10-15 mins at 18-23 °C

## Surface

For plastic automotive parts (e.g. bumpers, decorative stripes, etc.)

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

## Product Application: »» Apply on plastic automotive parts (e.g. bumpers, decorative stripes, etc.)



Shake well before using

**Flash Point:**  
-97°C



2-3 coats approximately 20-30 microns

**Specific Gravity:**  
- g/cm<sup>3</sup>



Spray at a distance of 25 cm thinly applied coats build up at 5-10 minutes intervals will achieve best results.

**Solid Content (No thinner):**  
12% Weight



Dust free 10-15 mins at 18-22°C

### VOC (2001/42/EC)

This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 740g/L. 2004/42/IIIB(e)(840)740

### Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 1-2 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Optimum operating temperature range 10-25°C

### Storage shelf life:

Store in a cool place and use within 36 months for best results.



Full hardness within 24 hours.

**Theoretical Coverage:**

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**Cleaning of equipment:**

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